

## ImageVue 20/80 Data Sheet

Product Codes: IVUL50, IVUL5060

As at	15"	March	2024

Applications	Exterior mount for short term applications onto absolute flat glass surfaces such as building windows or glass doors. Film can also be used to reduce the risk of bird strikes on building windows, as it minimises the reflection of clouds on the glass surface.		
Makeup	Calendered monomeric flexible perforated black (adhesive side) / white (printable side) gloss PVC with clear pressure-sensitive adhesive and Universal Liner.		
Vinyl Thickness & Strength	160 microns +/- 10%, tensile min 5Mpa, Elongation min 50% (DIN EN ISO 527)		
Release Liner	Dual layer liner comprising solid double PE coated silicon paper liner attached to double PE coated perforated paper layer. 185 +/- 5 gsm.		
Adhesive	Solvent polyacrylate removable transparent adhesive. Minimal residue if removed within a year after installation. Strength: after 24 hours on stainless steel 4-8N/25mm. FINAT TM1		
Perforation Pattern and Size	1.5mm, approximately 20% / 80% open/closed areas		
Standard Widths/Lengths	1370mm x 50m on 76mm core 1520mm x 50m on 76mm core		
Dimensional Stability	Good (maximum 1.0mm shrinkage, FINAT TM14)		
Application Temperatures	Recommended: 15°c to 25°c, Min: 10°c Max: 30°c (in shade)		
Service Temperatures	-20°c to +65°c		
Durability	At least 3 years vertical application not printed.		
Water and Humidity Resistance	Good. No variation after 48 hours and 23°c exposure to sea water. (DIN 50021)		
Storage Stability	12 months shelf life when stored at 21°c & 50% relative humidity		
Storage Stability Printing	12 months shelf life when stored at 21°c & 50% relative humidity  Refer to the <i>General Instructions Information Sheet</i> . Compatible with screen, eco/solvent, UV cure and latex printing. Print image on white (non-adhesive) side. <b>Testing recommended before production to determine appropriate profile settings.</b> Recommended latex printers: HP Perforated Adhesive Window Vinyl profile.		
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Printing Out Gassing	Refer to the <i>General Instructions Information Sheet</i> . Compatible with screen, eco/solvent, UV cure and latex printing. Print image on white (non-adhesive) side. <b>Testing recommended before production to determine appropriate profile settings.</b> Recommended latex printers: HP Perforated Adhesive Window Vinyl profile.  3 - 5 days suspended vertically in well ventilated area. Laminate and trim after out gas period.		
Printing  Out Gassing  Matching Overlaminate	Refer to the <i>General Instructions Information Sheet</i> . Compatible with screen, eco/solvent, UV cure and latex printing. Print image on white (non-adhesive) side. <b>Testing recommended before production to determine appropriate profile settings.</b> Recommended latex printers: HP Perforated Adhesive Window Vinyl profile.  3 - 5 days suspended vertically in well ventilated area. Laminate and trim after out gas period.  Do not laminate.  Refer to the <i>Surface Preparation</i> and <i>Installation Instruction Fact Sheets</i> . Apply to clean, dry, tepid temperature glass surface. Use mild liquid soap (wax free) and water, dry glass well with clean lint free cloth and 100% IPA. Do NOT use ammonia, Windex®, Prep-Sol, Prep-Wash, vinegar, methylated spirits or other solvent-based glass cleaner prior to application. Do not use		

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